EMERGENCY
REPAIR CLAMP KIT

The PowerSeal Emergency Repair Clamp Kit (POWER BOX) provides a proactive approach to pipe repair. The PERCK covers a wide range of pipe diameters from 4.50" to 33.74" O.D., and is ready to repair your water utility emergency situation regardless of pipe size. The prepared stainless-steel clamp panels are arranged in a rugged case that can be stored in the shop or truck. A leak can happen at any time, we can help you Seal it.

FEATURES

- Use different combinations of panels to repair leaking pipes.
- Type 304 Stainless-Steel panels with SBR gaskets
- Stainless Steel panels are fully passivated for corrosion resistance.
- Combination chart easily identifies which panels to use in order to meet your O.D. requirements.
- Durable, lightweight, weather resistant storage box suitable for the use in the field.
  - Replacement panels available from any authorized PowerSeal distributor.

1-800-800-0932

www.powerseal.com • 701 Pleasant View Drive Wichita Falls, TX 76306 • 940-767-5566 fax: 940-723-8378

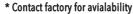# FITTING SOLUTIONS FOR HARSH ENVIRONMENTS

EASY INSTALLATION

1. Measure actual O.D. of damaged pipe with the provided O.D. tape measure.

2. Choose appropriate panels and assemble together to fit pipe O.D. per the provided chart.

3. Lubricate SBR gaskets with soap/water solution.

4. Install on damaged pipe and torque nuts per installation instructions.

316 Stainless Steel Hardware Option – Panels built from 316 stainless-steel, add -1 to the end of the box part number.

Optional Tapped Panel – tapped outlet is 18-8 type 304 stainless-steel and is fused to a clamp panel by a fully passivated TIG weld. To order, add the tap code from the table to the required stainless steel panel.

Outlet Size	Thread Type	End Code
3/4"	CC (AWWA)	B
1"		D
1 1/4"		F
1 1/2"		H
2"		J
3/4"	IP (NPT)	C
1"		E
1 1/4"		G
1 1/2"		I
2"		K

* Contact factory for avialability

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PART NUMBER	DESCRIPTION	SPECIAL RANGE
312204X120CA	3122AS 4X All Stainless Double Panel Repair Clamp	4.44 - 5.24"
312206X120CA	3122AS 6X All Stainless Double Panel Repair Clamp	6.62 - 7.42"
312103X120CA	3121AS 3X All Stainless Single Panel Repair Clamp	3.80 - 4.07"
312104X120CA	3121AS 4X All Stainless Single Panel Repair Clamp	4.59 - 5.39"
312104X120CA	3121AS 4X All Stainless Single Panel Repair Clamp	5.37 - 5.87"
312106X120CA	3121AS 6X All Stainless Single Panel Repair Clamp	6.59 - 6.99"
312106X120CA	3121AS 6X All Stainless Single Panel Repair Clamp	7.77 - 8.17"
	36" Pipe O.D. Tape Measure Inches / O.D.	
	Lifter Bar 5/8 x 12"	
	5/8" Derlin Washer	
	5/8" Heavy Hex nut - 304SS Xylan Coated	

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